

PLANITOP HPC FLOOR 46 T

Ultra-high-performance semi-plastic micro-concrete reinforced with metal fibres



WHERE TO USE

Repairing and strengthening horizontal structures where high-performance, semi-plastic mortar is required to integrate thick layers or fill complex areas.

Some application examples

- Seismic upgrading of elements exposed to high levels of stress where high ductility is required.
- Structural strengthening by casting a thin support layer on the outer face of reinforced concrete, brick/cement and wooden floor beams or mixed brick/steel floor beams, including those with a slight slope.
- Repairing concrete floors (industrial, roads, airports), including those with a slight slope.
- Reconstructing and levelling off the upper parts of pier-caps and bearing elements of motorway viaduct piles.
- Reintegrating floor beams after removing damaged areas by scarifying.

TECHNICAL CHARACTERISTICS

Planitop HPC Floor 46 T is a ready-mixed powdered micro-concrete made from high-strength cement, selected aggregates, special additives and stiff steel fibres according to a formula developed in the MAPEI Research & Development laboratories.

When **Planitop HPC Floor 46T** is mixed with water it forms a semi-plastic micro-concrete suitable for casting into formwork in layers 2 to 8 cm thick without segregating and without the need for electro-welded reinforcing mesh. To allow the product's expansive properties to develop fully and correctly, **Planitop HPC Floor 46 T** must be damp-cured. To allow expansion in the open air, **Planitop HPC Floor 46T** may also be admixed with 0.25% of **Mapecure SRA**, a special admixture which has the capacity to reduce plastic and hydraulic shrinkage.

Mapecure SRA carries out an extremely important role and guarantees better curing of the micro-concrete. When mixed with **Planitop HPC Floor 46T** it may be considered a technologically advanced system, in that the admixture has the capacity to stop water evaporating too quickly from the micro-concrete and encourages the development of hydration reactions.

Mapecure SRA acts basically as an internal curing agent and, thanks to its interaction with some of the main components of cement, it reduces final shrinkage by 20% to 50% compared with the same product without the admix. This means there will be a lower risk of cracking.

The use of **Mapecure SRA** may reduce mechanical performance characteristics slightly by 5-6%.

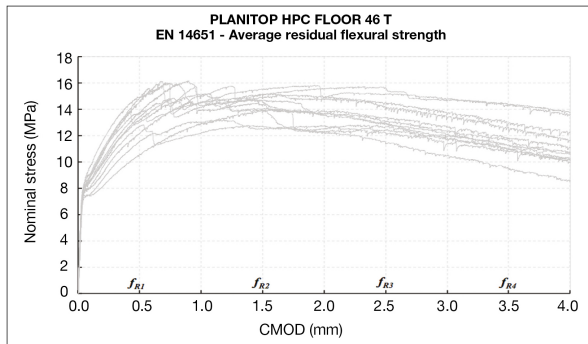
The product may also be used without adding **Mapecure SRA** when climatic conditions allow a favourable curing cycle to be carried out.

Once hardened, **Planitop HPC Floor 46T** has the following characteristics:

- very high flexural and compressive strength;
- high ductility;
- high resistance to cyclical loads;
- impermeable to water;
- excellent adhesion to old concrete, if dampened with water or consolidated with **Primer 3296** before application, and to rebar, especially if treated beforehand with **Mapefer** or **Mapefer 1K**;
- high resistance to wear caused by abrasion and impact loads.

Planitop HPC Floor 46 T complies with the principles defined in EN 1504-9 ("Products and systems for protecting and repairing concrete structures: definitions, requirements, quality control and conformity assessment. General principles for the use and application of systems"), and the minimum requirements of EN 1504-3 ("Structural and non-structural repairs") for R4-class structural mortars.

Planitop HPC Floor 46 T is covered by the Certificate of Technical Assessment (CVT) n° 264/2020 released by 2nd Div. II of STC - CSLP.



RECOMMENDATIONS

- Do not use **Planitop HPC Floor 46 T** on smooth concrete substrates.
- Do not use **Planitop HPC Floor 46 T** for anchoring structures or features accurately in place (use **Mapefill** or **Mapefill R**).
- Do not apply **Planitop HPC Floor 46 T** by spray or with a trowel (use **Planitop HPC Tixo**).
- Do not add cement or additives to **Planitop HPC Floor 46 T**.
- Do not add water once the mix has started to set.
- Do not use **Planitop HPC Floor 46 T** if the bag is damaged or if it has been opened previously.

APPLICATION PROCEDURE

Preparation of the substrate

- Remove all damaged concrete and any concrete that is loose or detached down to the level of the substrate. The substrate must be solid and strong with a surface roughness of at least 5 mm. Any areas previously repaired and which are not perfectly bonded must be removed.
- Remove all dust, rust, cement laitance, grease, oil and old paint from concrete and rebar by sandblasting.
- If the substrate needs to be consolidated, apply a coat of **Primer 3296** diluted 1:1 with water at least 4 hours before applying **Planitop HPC Floor 46 T**.
- Saturate the substrate with water. Before pouring the product, wait until all excess surface water has evaporated off. Use compressed air to accelerate this process if required.

Preparation of the micro-concrete

Pour **Planitop HPC Floor 46 T** in the mixer and add 2.6 litres of water per each bag of product used.

Mixing time of the product depends on the efficiency of the employed mixer. For example, with a forced-action mixer, mixing requires approximately 5 minutes.

If a traditional cement mixer is used, mixing requires approximately 12 minutes.

Stir until fibres are completely dispersed and a homogeneous, fluid and lump-free mix is obtained. Mixing water may vary slightly (2.5 -2.75 litres) to cope with different types of mixers used and weather conditions on site.

It is recommended to apply the product within 30 minutes of mixing.

Application of the micro-concrete

Pour the **Planitop HPC Floor 46 T** into the formwork in a continuous flow from one side only and make sure all the air is expelled.

The formwork must not absorb any of the water from the **Planitop HPC Floor 46 T**; it is recommended to treat the formwork beforehand with a form release agent (such as **DMA 1000**).

Make sure that all the members to be strengthened are completely filled. To help the micro-concrete flow into the more difficult areas, use wooden rods, round bars or vibrate lightly.

PRECAUTIONS TO BE TAKEN DURING AND AFTER APPLICATION

- Only use bags of **Planitop HPC Floor 46 T** that have been stored on their original, covered pallets.
- In hot weather, store the product in a cool area and use cold water to prepare the mix.
- In cold weather, store the product in a closed area at a temperature of +20°C and protect from frost. Use lukewarm water to prepare the micro-concrete.
- After applying the product, and particularly in hot or windy weather, it is recommended to cure **Planitop HPC Floor 46 T** carefully to prevent the mixing water evaporating off too quickly, otherwise surface cracks may appear. Protect **Planitop**

HPC Floor 46 T at all times by spraying the surface with water while pouring operations are being carried out, then cover the surface with waterproof sheets and keep covered for at least 5 days.

CLEANING

Micro-concrete may be cleaned from tools before it hardens using water. Once hardened, cleaning is much more difficult and it must be removed mechanically.

CONSUMPTION

Approx. 22.5 kg/m² per cm of thickness.

PACKAGING

Planitop HPC Floor 46 T is supplied in 25 kg bags and in 1,000 kg big-bags.

STORAGE

Planitop HPC Floor 46 T may be stored for 12 months in its original packaging in a dry, covered area.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website www.mapei.com.

PRODUCT FOR PROFESSIONAL USE.

TECHNICAL DATA (typical values)	
PRODUCT IDENTITY	
Class according to EN 1504-3:	R4
Type::	CC
CEMENTITIOUS MATRIX	
Consistency:	powder
Colour:	grey
Bulk density (kg/m ³):	1,400
Maximum size of aggregate (mm):	6.0
Dry solids content (%):	100
Ion chloride content – minimum requirement ≤ 0.05% - according to EN 1015-17 (%):	≤ 0.05
FIBRES	
Shape:	hooked
Material:	steel
Density of material according to EN 14889-1 (g/cm ³):	7.85

Length according to EN 14889-1 (mm):	30		
Diameter according to EN 14889-1 (mm):	0.38		
Tensile strength according to EN 14889-1 (MPa):	3,070		
Modulus of elasticity according to EN 14889-1 (GPa):	200		
Elongation at failure according to EN 14889-1 (%):	min. 0.70		
APPLICATION DATA (at +20°C - 50% R.H.)			
Colour of mix:	grey		
Mixing ratio:	100 parts of Planitop HPC Floor 46 T with 10 -11 parts of water (2.5 -2.75 l water per 25 kg bag)		
Consistency class according to EN 12350-8:	S4		
Viscosity class - t ₅₀₀ :	VS2		
Density according to EN 12390-7 (kg/m³):	2,380		
pH of mix:	> 12.5		
Application temperature range:	+5°C to +35°C		
Pot life of mix:	approx. 45 minutes (at +20°C)		
Set to light foot traffic:	24 h (at +20°C)		
Set to heavy foot traffic:	72 h (at +20°C)		
FINAL PERFORMANCE (10% mixing water - Mixing *)			
Performance characteristic	Test method	Requirements according to EN 1504-3 for R4 class mortars	Performance of product
Compressive strength (MPa):	EN 12190	≥ 45 (after 28 days)	120 (after 28 days)
Compressive modulus of elasticity (GPa):	EN 13412	≥ 20 (after 28 days)	38 (after 28 days)
Adhesion to concrete (MC 0.40 substrate type - w/c ratio = 0.40) according to EN 1766 (MPa):	EN 1542	≥ 2 (after 28 days)	≥ 3 (after 28 days)
Accelerated carbonatation resistance:	EN 13295	Depth of carbonatation ≤ than reference concrete (MC 0.45 type w/c ratio = 0.45) according to UNI 1766	Test passed
Capillary absorption (kg/m²·h ^{0.5}):	EN 13057	≤ 0.5	< 0.5
Impermeability to water – penetration depth (mm):	EN 12390-8	none	< 2
Thermal compatibility measured as bond strength according to EN 1542 (MPa): – freeze-thaw cycles with de-icing salts:	EN 13687/1	≥ 2 (after 50 cycles)	> 2

Resistance to freeze-thaw cycles in presence of salts- flaking (g/m ²):	EN 12390-9	none	< 100 (after 56 cycles)
Slip resistance of steel reinforcing bars - movement under a load of 75 KN (mm):	EN 1881	none	< 0.6
Residual flexural strength (MPa): – CMOD 1 = 500 µm: – CMOD 2 = 1,500 µm: – CMOD 3 = 2,500 µm: – CMOD 4 = 3,500 µm	EN 14651	none	f _{R1} 13.1 f _{R2} 14.2 f _{R3} 13.3 f _{R4} 11.8
Reaction to fire:	EN 13501-1	Euroclass	A1, A1 _{FL}

(*) Mixing: see paragraph "Preparation of the mortar".

For this type of product, the preparation of test samples (cubes and beams) requires compaction with a concrete vibrator (in compliance with § 3.3 EN 12390-2).

(**) Experimental method. Test report available on request (contact Technical Services).

MECHANICAL PROPERTIES and DURABILITY according to CVT n° 264/2020 (mixing water 12%)		
Properties	Test method / norm reference	Performance of product
Compressive strength Class:	NTC 2018 Tab. 4.1.I	C 80/95
Compressive modulus of elasticity (GPa):	NTC 2018 § 11.2.10.3	43.0 (charted value)
Toughness class:	EN 14651	10.0 c
Tensile strength at limit of proportionality: – average value f _{ct,L,m} (MPa): – typical value f _{ct,L,k} (MPa):	EN 14651	7.9 7.3
Exposure class:	EN 206-1	X0 XC1, XC2, XC3, XC4 XD1, XD2, XD3 XS1, XS2, XS3 XF1, XF2, XF3, XF4 (***) XA1
Resistance to freeze-thaw cycles:	FRC Guidelines (January 2019) § 3.4.1	test passed

(***) **Planitop HPC Floor 46 T** has been tested according to EN 12390-9 by comparing it with reference concrete with a composition specified for class XF4 according to EN 206-1 standards.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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